What is claimed is:

- 1. A method for producing an SOI wafer by the hydrogen ion delamination method comprising at least a step of bonding a base wafer and a bond wafer having a micro bubble layer formed by gas ion implantation and a step of delaminating a wafer having an SOI layer at the micro bubble layer as a border, wherein a CZ wafer produced from a single crystal ingot of which COPs are reduced for the whole crystal is used as the bond wafer.
- 2. The method for producing an SOI wafer according to Claim 1, wherein the wafer having an SOI layer is subjected to a heat treatment under an atmosphere containing hydrogen or argon in a batch processing type furnace after the delamination step.
- 3. An SOI wafer produced by the method according to Claim 2, which has an RMS value of 0.5 nm or less concerning surface roughness for both of 1 μm square and 10 μm square.